

# V01

11/2021

## **1K NC Filler**

Nitrocellulose - filler

#### **DESCRIPTION**

- Nitrocellulose filler
- 1K filler for application with a spatula
- Colour: light grey

#### **:: AREA OF APPLICATION**

For filling small imperfections, pinholes & stone chip damages

#### **BENEFITS**

- Fast drying
- Multi adhesion

#### **PRODUCT DATA**

#### **Technical data**

Viscosity at 20 °C: paste

VOC-Content: 2004/42/IIB (c) (540) < 540g/I Density at 20 °C: approx. 1.67 - 1.69 g/cm<sup>3</sup>

Storage life: approx. 6 - 8 months at 18 - 20 °C in closed original container

#### **Adhesion information**

Steel	Aluminum	Galvanized steel	GRP	Plastic	2K Polyester putty	Wood
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#### **HANDLING**

#### **Preparation**

The surface must be clean, dry and free of greases. A good adhesion is reached on all roughly sanded surfaces.

#### **Application**

Apply the putty with a spatula in very thin layers. Drying time between the coats 15 - 30 minutes

#### Film thickness

The total film thickness should not exceed 70 - 80 µm

#### **Drying time**

30 - 40 minutes depending on the film thickness at +20 °C room temperature

#### **Sanding characteristics**

After the indicated drying time.

Manual sanding - dry with P240 - P400
Machine sanding - dry with P240 - P400

#### Re-work

The multifunctional putty can be re-worked with all common polyester or acrylic-based materials.

#### **Storage**

Please note that this product contains volatile solvents. Keep it tightly closed in a dry, cold place. Avoid high temperatures during the application and storage.

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#### **SAFETY ISSUES**

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, expect we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery terms and conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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