

2K Epoxy Fill Primer

2K Spot-repair epoxy primer

V03
03/2024

Description

- 2K Epoxy filler spray
- Colour: Beige

Area of application

- For priming small parts
- Especially suitable for spot repair

Benefits


- Variable spray nozzle
- Perfect adhesion and rust protection properties
- Free of isocyanate

Product data

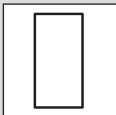
Colour:	Beige
V.O.C.:	2004/42/II B(e)(840) < 840 g/l
Shelf life:	36 months in unopened original container at 20°C
Dry film thickness:	ca. 25 µm per coat
Efficiency:	1,2 m² bei 20 µm Trockenschichtdicke

Processing

PREPERATION

	Cleaning	Before sanding, thoroughly clean the surface with CS Silicon Remover Mild/Water. The surface should be dry, clean, grease-free and completely free from impurities. After finishing the sanding process, thoroughly clean the surface again with CS Silicone Remover Mild/Water.
	Sanding	Pre-grinding: P180 - P280 Final sanding step: P320

MIXING RATIO

	2K Epoxy fill primer	The product ready to use.
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APPLICATION



Shake

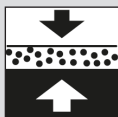
Shake well before use for 2 minutes.



Processing

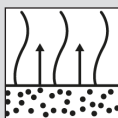
Layers

2 - 3
(15 - 20 cm spraying distance)



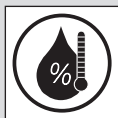
Dry film thickness

60 - 70 µm



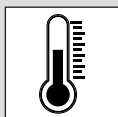
Flash-off time

5 -10 minutes between coats and before drying



Processing conditions

Optimum application at 18° C - 25° C and
a relative humidity from 40 - 60 %



Object temperature

20 °C
60 °C

Sandable after

12 - 16 hours
40 minutes



IR drying

30 minutes
(at 30 - 40 µm dry film thickness)



Storage and transportation conditions

Shelf life: 36 months

The usage period refers to an unused can that is stored correctly at a temperature of 15 - 25° C and a relative humidity below 60%. The can must be stored and transported in an upright position in a dry place where it is protected against chemical and mechanical influences. The safety information on the can and all statutory provisions applicable for the storage site must be observed.

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Safety issues

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions.

In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed.

Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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