

:: Bumper Paint

textured coat for plastics

CHARACTERISTICS

A flexible acrylic coat, suitable for painting of structured bumpers or for structured painting of other plastic parts. After application you will receive a silk-matt surface.

APPLICATION

Textured coating to re-build original structures on bumpers or to build new structures on plastic parts.

Can be applied without primer direct on plastic surfaces and can therefore be used as adhesive primer on plastic parts. With changes of the application conditions you will reach a variety of surface textures.

Paintable with 2K acrylic topcoats and one- or two-layer coating systems.

PRODUCT DATA

MATERIAL DATA:

Product type: Acrylic

Colour: black, dark-grey

Packing unit size: 1L

V.O.C.: less than 654 g/l

Jet Size: 1,8 mm

Injection pressure: 2 – 3 bar

Ready for injection: rough structure

Fine structure: by adding 15% CS – Thinner 141.479

Smooth structure: by adding 40% CS – Thinner 141.479

Flash-off-time: 20°C / 5 minutes

Specific weight: 1,22 g / cm³

Dry film bonding strength: 50 – 100 mμ

Yield: 4 – 5 m²/l (75mμ)



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Paintable: After 4 hrs./ 20°C
Gloss level at 60° - 60°C Matt
Shelf live: 1 Year (Master batch)

VOC - content: 2004/42/CE IIB (E) (840) 654g/l : EU limit value for this Product (cat. CE IIB.E) in ready for use settings is max. 840 g/l. This product has a VOC-content of 654 g/l.

HANDLING

HANDLING:

The surface must be clean, dry and grease free.

PRECAUTIONS

Keep under cover in a cool and well ventilated place, avoiding direct sunlight. Temperatures between +5°C and +30°C are recommended.

Shelf life: At least 24 months from date of manufacturing. After storage of 24 month it is recommended to contact our technical department.

SAFETY ISSUES

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.



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Directions for handling and waste disposal are in our Security Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.
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