

::: Fill

polyester body putty

CHARACTERISTICS

Fill is a filling and base putty quality with very high thixotropic properties.

- high viscosity
- concentrated filler
- for use on steel surfaces only
- not for use on zinc and aluminium surfaces

APPLICATION

For filling in deep uneven areas and dents on vehicle bodywork in the area of cars, lorries, buses and railway vehicles

PRODUCT DATA

MATERIAL DATA

- **Delivery viscosity at 20°C:** as a paste
- **VOC content:** 2004/42/II B (b) (250) < 250g/l
- **Shade:** grey

HANDLING

BASE:

The base must be clean, dry and grease-free.

DOSING:

Addition of 2-3 % by weight hardener paste



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POT LIFE:

At a room temperature of 18 - 20° C, 3 – 4 minutes.

Air drying at a room temperature of 18 - 20° C, 20 – 30 minutes.

Warmth reduces, cold increases the drying or hardening time.

SANDABILITY:

Following drying times given.

As filling putty

First sanding - dry with P80 - P120

Re-sanding - dry with P120 - 240

REWORKING:

The fine putty can be worked over with the following CS products:

- Elastic weiss or Elastic beige and Spray

STORAGE: Ca. 6 - 8 months at 18 - 20° C in closed original container

SAFETY ISSUES

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.



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