

Technical Data Sheet



V04/ 11-2022

∴ **MULTI GREEN GLAS**

polyester multifunctional fibreglass reinforced putty - green

CHARACTERISTICS

Multi Glas Green is an enhancement of our well known fibre putty.

- Enhanced sandability
- Smoother and more homogeneously spreading
- High filling capability
- Pore-free surface
- Suitable for repairs of small rust damages
- Adhesions to galvanised steel sheeting
- Adhesion to aluminium and steel surfaces
- Adhesion to glass-fibre reinforced plastics
- Adhesion to wooden surfaces

APPLICATION

Multi Glas Green can be used for filling deep imperfections and dents on vehicle panels on automobiles, trucks, buses and railway carriages.

PRODUCT DATA

MATERIAL DATA:

- **Viscosity at +20°:** paste-like
- **VOC content:** 2004/42/IIIB (b) (250) < 220g/l
- **Colour:** green

HANDLING

PREPARATION / HANDLING:

The surface must be clean, dry and grease free.

Technical Data Sheet

V04/ 11-2022

MIXING INSTRUCTIONS:

No more than 2-3 % of hardener should be added to 100% by weight of polyester putty.

It is strongly recommended to avoid any overdosage of the hardener paste. It can cause a lack of adherence and discolouration.

POT LIFE:

3-4 minutes at room temperature of +20°C

REACTION TEMPERATURE:

At least +5°C

APPLICATION:

Apply with a spreader

DRYING TIME:

Air drying 15 minutes at room temperature of +20°C

SANDING CHARACTERISTICS:

After the indicated drying time

As filling putty:

First sanding – dry with P80 - P120

Re-sanding - dry with P120 - P 240

REWORKING:

Following products can be used on top of the Multi Glas Green putty:

- Multi green, Elastic green, Elastic white or Elastic beige, Spray and all usual Multi types

STORAGE:

ca. 6 - 8 months at 18° - 20° C in closed original container

Technical Data Sheet



V04/ 11-2022

SAFETY ISSUES

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Security Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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