

# :: Rallye-Spray glänzend

paint spray - glossy

# **CHARACTERISTICS**

Rallye Spray is a fast-drying, polishable, weather-resistant acrylic spray paint. Rallye Spray has outstanding adhesion properties on nearly all surfaces.

# **APPLICATION**

Rallye Spray is an all-purpose spray paint for any kind of paint work. For repairing damage to paint finish.

# **PRODUCT DATA**

Material data:

Color: Black (glossy)

Specific gravity: 0.727 g/mL Solids by volume: 25 % Dust-dry (20°C): 10 minutes Tack-dry (20°C): 15 minutes Recoat time (20°C): 15 minutes

Dry to touch (20°C): 50 minutes

Theoretical coverage: 400 mL = 1.3 m<sup>2</sup> stability in storage (20°C): 36 month

Color: White (glossy)

Specific gravity: 0.780 g/mL Solids by volume: 25 %

Dust-dry (20°C): 10 minutes Tack-dry (20°C): 15 minutes Recoat time (20°C): 15 minutes Dry to touch (20°C): 50 minutes



Theoretical coverage:  $400 \text{ mL} = 1.3 \text{ m}^2$  stability in storage ( $20^{\circ}\text{C}$ ): 36 month

#### **HANDLING**

Surface preparation:

Clean the surface to be sprayed, removing all dirt, grease, and rust. Treat any rust in pores with a rust- removing agent. Level out and sand any uneven areas. Spray wash primer if no filler is needed. Otherwise, apply filler to the finely sanded surfaces as necessary. Mask a generous area around the repair site before painting. If a large surface is being sprayed, we recommend that you mask off the seams and corners of the car body. Once the filler has dried completely, wet-sand the filler layer (using P1000 sandpaper) until smooth.

# Painting:

Carefully read all instructions and warnings before using the spray can. Shake the can well for 3 minutes before use. Spray the paint from approx. 20-30 cm (8-12 in) away from the surface. Apply several thin coats at 3-5 minute intervals.

#### **PRECAUTIONS**

Contents under pressure. Do not store at temperatures above 50°C.

# **SAFETY ISSUES**

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, except we are charged with intent or gross negligence. In this case



the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery Terms and Conditions and the latest Technical Data Sheet, which should be demanded, apply. Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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